



# Business & The Environment

## CONFERENCE • EXPO

**December 10 – 11, 2019**

Red Lion on the River - Jantzen Beach  
Portland, OR

### **SPONSOR & EXHIBITOR OPPORTUNITIES**

#### **Showcase Your Company & Reach Your Market**

Take advantage of this unique opportunity to promote your company as an industry leader representing the best in environmental protection, restoration, and sustainability.

#### **Description**

Business & The Environment is the region's largest environmental conference and expo. As the "go-to" event for environmental professionals in the northwest, the conference provides you with the latest information and best practices in environmental protection & compliance, new technologies & services, sustainable business practices, and trending policy issues.

This conference focuses on industry-wide issues and is a collaborative endeavor presented by the Northwest Environmental Business Council (NEBC), Oregon Department of Environmental Quality (DEQ) and Washington Department of Ecology (Ecology). Business & The Environment convenes the environmental business community for two days of learning, connecting, and doing business. As a cross-sector conference, it covers the environmental industry spectrum, attracting business owners, executives, and environmental managers.

#### **Over 550 Attendees from Oregon and Washington**

- Business Owners & Executives
- Environmental Managers
- Operations & Facility Managers
- EH&S Managers
- Sustainability Practitioners
- Government Representatives
- Engineers, Consultants & Attorneys
- Technology & Equipment Providers
- Business Strategists

#### **All Sponsors & Exhibitors Receive Extensive Marketing Benefits**

- Visibility on the conference website and in digital marketing
- Complimentary registration
- Program ad
- An electronic version of the attendee list with contact information
- Recognition signage at the event

**Sponsor & Exhibitor Registration**

**[www.businessandenvironment.com](http://www.businessandenvironment.com)**



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2019 Sponsor & Exhibitor Benefits	Platinum	Gold	Silver	Bronze	Exhibitor
	NEBC Member \$7,900	NEBC Member \$3,900	NEBC Member \$2,500	NEBC Member \$1,250	NEBC Member \$1,245
	Non-Member \$8,325	NEBC Member \$4,290	NEBC Member \$2,750	NEBC Member \$1,500	NEBC Member \$1,595
	Lunch Sponsor or Introduce a Keynote Speaker or Registration Sponsor Double Booth Exhibitor Branded Attendee Gift* *provided by sponsor	Breakfast Sponsor or Networking Break Sponsor or Conference Track Sponsor Branded Attendee Gift* *provided by sponsor			
Exhibit Package <i>(see below for details)</i>	✓ Double Booth	✓			✓
Complimentary Registrations	<b>5</b> including booth rep	<b>3</b> including booth rep	<b>2</b>	<b>1</b>	<b>1</b>
Advertisement in Conference Program	Full Page	1/2 Page	1/4 Page	Business Card Size	Optional for Extra Cost
Recognition Signage at Event	✓	✓	✓	✓	
Listing on Conference Website with link to your website	✓	✓	✓	✓	✓
Listing in Conference Program	✓	✓	✓	✓	✓
Electronic Attendee List	✓	✓	✓	✓	✓
<b>Exhibitor Package</b>					
<ul style="list-style-type: none"> <li>• 10' x 6' booth space</li> <li>• 8' back drape &amp; 3' side drapes</li> <li>• Fully Carpeted</li> <li>• Furniture - 6' draped &amp; skirted table , 2 chairs</li> <li>• 500 watts electricity</li> <li>• WiFi</li> <li>• Complimentary booth representative registration with full conference access, including meals and educational sessions.</li> <li>• Discounted extra booth representative rate</li> <li>• Company description in conference program.</li> </ul>	✓ Double Booth	✓			✓

Choose a standard sponsor package or create a custom one - the choice is yours.

For more information or to discuss a custom sponsorship, contact Jeff Jordan | [jeff@nebc.org](mailto:jeff@nebc.org) or 503-914-6117.

\* at company expense